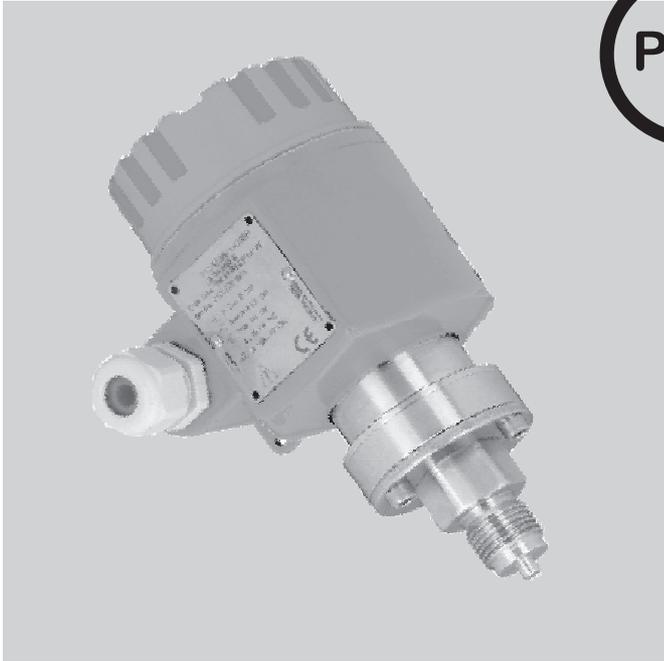




# Transmitter PM31

## Intelligent Pressure Transmitter with ceramic measuring cell



from 10 mbar up to 40 bar

Self monitoring

Local display and adjustment

Multiple overload

Explosion protection ATEX 100

Analogue, Smart- or BUS-function

### PROFILE

The pressure transmitter PM31 measures gauge- and absolute pressure in gases, vapours and liquids and can be used in nearly all areas of process engineering. The transmitter works on the two-wire principle and features a ceramic measuring element. Gauge pressures from 10 mbar up to 40 bar, and absolute pressures from 40 mbar up to 40 bar are converted into a standard pressure proportional 4...20-mA signal. The BUS version uses digital communication for the signal.

The digital version can be equipped with a local display comprising digital display and bargraph whereas the analogue version allows only a bargraph display. The applied technology ensures reliable and simple operation.

### DESCRIPTION

The transmitter PM31 comprises the measuring cell, the process coupling and the electronics housing. Connecting terminals are accessible in a separate compartment after opening the lid.

The process medium acts direct onto the ceramic measuring diaphragm. Process couplings are available in various materials.

The analogue-electronic is an economic, fast and simple version of transmitter PM31. Zero and span can be adjusted locally by means of two potentiometers. With dip switches coarse setting of span with a spread of 1:1 up to 10:1 is possible. The required pressure signals must be provided as reference.

The analogue electronics features adjustment of Zero with  $\pm 10\%$  within the cell limits.

Digital-electronics provides widespread operating and adjustment facilities with the corresponding Smart hand-held terminal or via PC engineering. It realises precise signal processing and monitors the transmitter function from sensor to output function. Local operation is performed by means of push buttons and the pluggable display. The required pressure signals must be provided as reference and will be stored via push button operation.

It also is possible to set inverse signal direction with the smart version. The transmitter monitoring function generates an alarm if any fault is being detected. The alarm acts onto the analogue output signal and can be set in its function.

Based upon the used measuring cell a turn down of 10:1 is possible.

### TECHNICAL DATA

#### INPUT

Absolute and gauge pressure in gases, vapours, liquids.  
Ceramic measuring cell for ranges up to 40 bar.

### GAUGE PRESSURE

Type of cell	Measuring limits	Smallest span	Overload	
type	[bar]	[bar]	[bar]	
1C	0.1	0...0.1	0.01	4
1F	0.4	0...0.4	0.04	7
1H	1	0...1	0.1	10
1M	4	0...4	0.4	25
1P	10	0...10	1	40
1S	40	0...40	4	60
5C	$\pm 0.1$	-0.1...+0.1	0.02	4
5F	$\pm 0.4$	-0.4...+0.4	0.08	7
5H	$\pm 1$	-1...+1	0.2	10
5M	-1...4	-1...+4	0.5	25
5P	-1...10	-1...+10	1.0	40

### ABSOLUTE PRESSURE

Type of cell	Measuring limits	Smallest span	Overload	
type	[bar]	[bar]	[bar]	
2F	0.4	0...0.4	0.04	7
2H	1	0...1	0.1	10
2M	4	0...4	0.4	25
2P	10	0...10	1	40
2S	40	0...40	4	60

#### Minimum pressure

For cell 0,1 bar: up to 0,7 bar abs  
For all other cells: resistant to 0 bar abs

### PROCESS MEDIA

Gases, vapours, liquids, aggressiv or corrosive with suitable materials

Fig.: 1 Versions

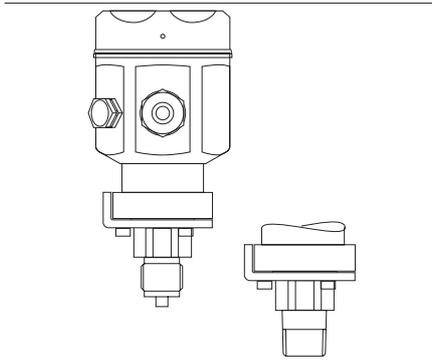
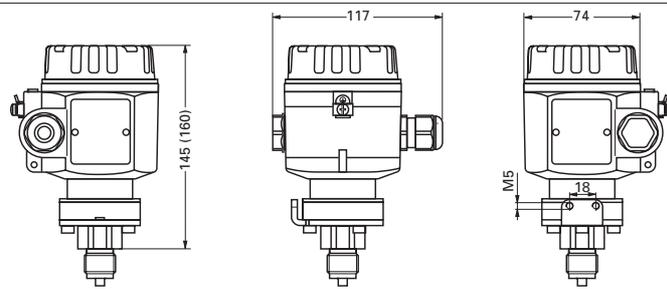


Fig.: 2 Dimensions



Masse in Klammern für Anzeiger  
Dimension in brackets for display

## WETTED MATERIALS

### Diaphragm

- Al<sub>2</sub>O<sub>3</sub>

### Gasket

- VITON
- VITON degreased
- VITON for Oxygen
- EPDM
- NBR
- Kalrez
- Chemraz

### Process coupling

- Stainless Steel SS 316 L (1.4435)
- Hastelloy C 276 (2.4819)

### Process conditions

Process temperature: -40... +100 °C

Gasket	Temperature limit
FPM, VITON	- 20 °C
FPM, VITON degreased	- 10 °C
FPM, VITON for Oxygen	- 10...+60 °C
Chemraz (FFKM)	- 10 °C
NBR	- 20...+80 °C
Kalrez (Compound 4079, FKM)	+ 5 °C
EPDM	- 40 °C

## OUTPUT

	Analogue	Smart <sup>1)</sup>
Signal	4...20 mA	4...20 mA, with superimposed communication protocol
Signal on alarm	> 20.5 mA or < 3.6 mA settable	settable to > 20.5 mA or < 3.6 mA or HOLD
Ripple		(HART), measured on 500 Ω 47...125 Hz U <sub>pp</sub> =200 mV, Noise: 500 Hz up to 10 kHz U <sub>RMS</sub> 2.2 mV (on 500 Ω)
Characteristic	pressure proportional	
Conformity error incl. hysteresis and reproducibility, (limit point method)	± 0.2 %	
Integration time (settable)	0s, 2 s	0s, 2s, via HART 0...40 s
Rise time	60 ms	220 ms
Response time	180 ms	600 ms
Warm-up time	200 ms	1 s
Long term drift	0.1 % (FS) / year	

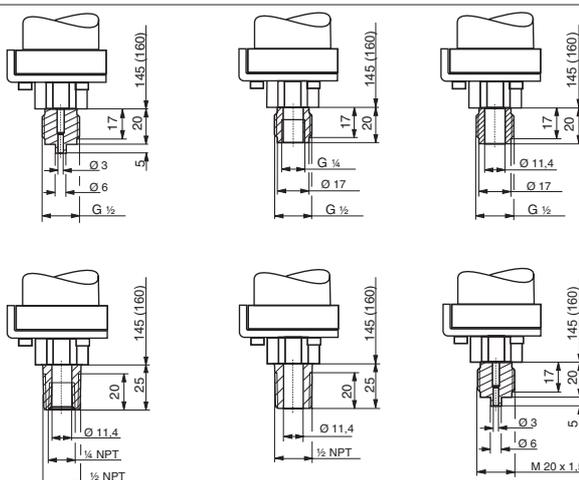
**Output BUS:** Profibus PA

## MAX. LOAD

$$R_{Load} = \frac{U_{Supply} - 11.5[V]}{0.023[A]} - R_{Lead} [\Omega]$$

<sup>1)</sup> inverse signal direction possible, specification of span start and end in clear text (-xxx91)

Fig.: 3 Process couplings



## DISPLAY

Analogue signal via 28 segment LCD bargraph ± 0...100 %; with smart additionally 4 digit 7 segment display.

Fig.: 4 Display modul smart



## OPERATION

Analogue	Adjustment of zero and span via DIP switches and two potentiometer direct. Selection of damping.
Smart	Adjustment of zero and span by means of two push buttons direct. Setting of damping. Remote operation via HART protocol
Bus	Adjustment of zero and span by means of two push buttons direct. Setting of address. Remote operation via digital protocol

## SUPPLY

### DIRECT CURRENT

11.5 ... 45 VDC  
11.5 ... 30 VDC with EEx

### Ripple of supply voltage

No effect for U<sub>RMS</sub> ≤ ± 5 % within permissible range

### Overvoltage category

II to DIN EN 61 010-1

## EXPLOSION PROTECTION

**Mode:** ATEX 100, II 1 / 2 G, EEx ia IIC T6,

### Certificate of conformity

No. applied for

### Mounting

Transmitter in hazardous area zone 1

Fig.: 5 Electrical connection analogue

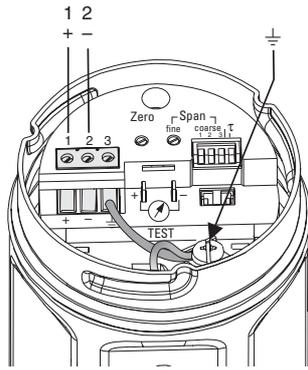
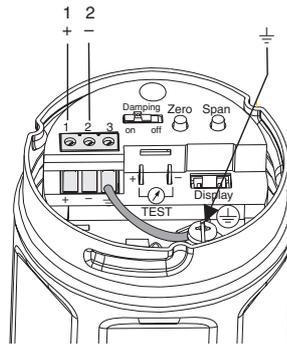


Fig.: 6 Electrical connection digital



**WEIGHT**

approximately 1.6 kg

**ACCESSORY**

Instructions  
 Analogue electronics 9499-040-64511  
 Smart-electronics 9499-040-64311

**ADDITIONAL ACCESSORIES**

Bracket for wall or pipe mounting  
 Material stainless steel AISI 304  
**9404-290-01021**

**ENVIRONMENTAL CONDITIONS**

**PERMISSIBLE TEMPERATURES**

**For operation:** - 40...+ 85 °C  
**For storage:** - 40...+100 °C (with display +85 °C)

**Temperature effect**  $T_K^*$  for span start and span

Analogue		Smart	
-10...+60°C	-40...10 < +60...85°C	-10...+60 °C	-40...10 < +60...85°C
±0.15 % /10K	±0.2 % /10K	±0.08 % /10K	±0.1 % /10K

(Referred to nominal value of cell)  
 \*) But not exceeding error due to thermal effects.

**Thermal effect**

Referred to set span  
 $\pm(X\% \times TD + 0.3\%)$   
 (TD = nominal value/set span)

Analogue		Smart	
-10...+60°C	-40...10 < +60...85°C	-10...+60 °C	-40...10 < +60...85°C
X=0.3	X=0.5	X=0.2	X=0.4

**Climatic class**

4K4H to DIN EN 60721-3

**Vibrations**

No effects with 4 mm stroke at 5...15 Hz, or 2g at 15...150 Hz, or 1 g at 150...2000 Hz

**ELECTROMAGNETIC COMPATIBILITY**

Complies with EN 50 081-1 and EN 50 082-2 as also NAMUR recommendation NE21: effect < 0,5 %

**GENERAL**

**HOUSING**

Di-cast aluminum housing (AISI12)  
 surface chromated with Epoxy coating  
 Cover seal: Silicon rubber  
 Type label: SS

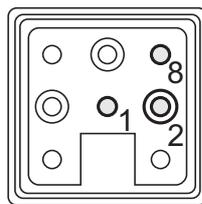
**MODE OF PROTECTION**

IP 66 / Nema 4 with cable gland  
 IP 68 / Nema 6P with fixed cable (1m WG for 24 h, respectively 1.8 m WG for 30 minutes)

**ELECTRICAL CONNECTION**

Screw terminals for 0.5...2.5 mm<sup>2</sup>, selectable via  
 Cable gland M20 x 1.5  
 ½ NPT for cable conduit  
 Harting plug HAN 7

Fig.: 7 Connection Harting plug



- 1 = + (bl)
- 2 = - (bn)
- 8 =  $\frac{1}{2}$  (gn/ye)

or  
 Fixed cable 5m with reference air feed  
 Profibus via M12x1 plug.

**INSTALLATION CONDITIONS**

Orientation as required, orientation-dependend zero shifts up to 3 mbar can be adjusted.

Fig.: 8 Mounting bracket

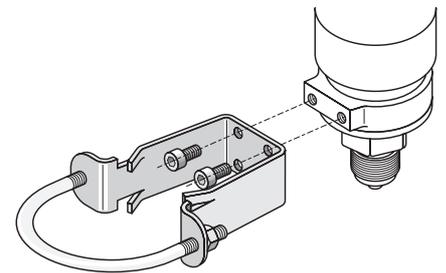


Fig.: 9 Pipe mounting

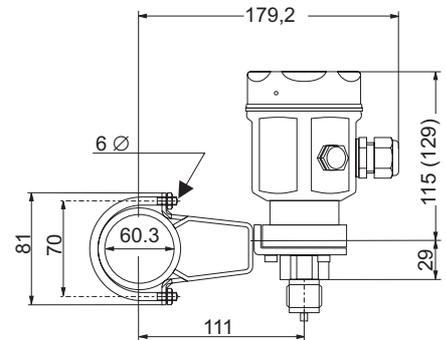
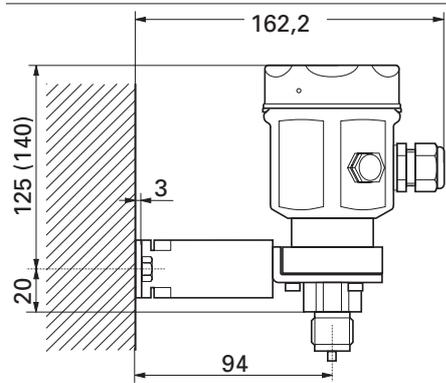
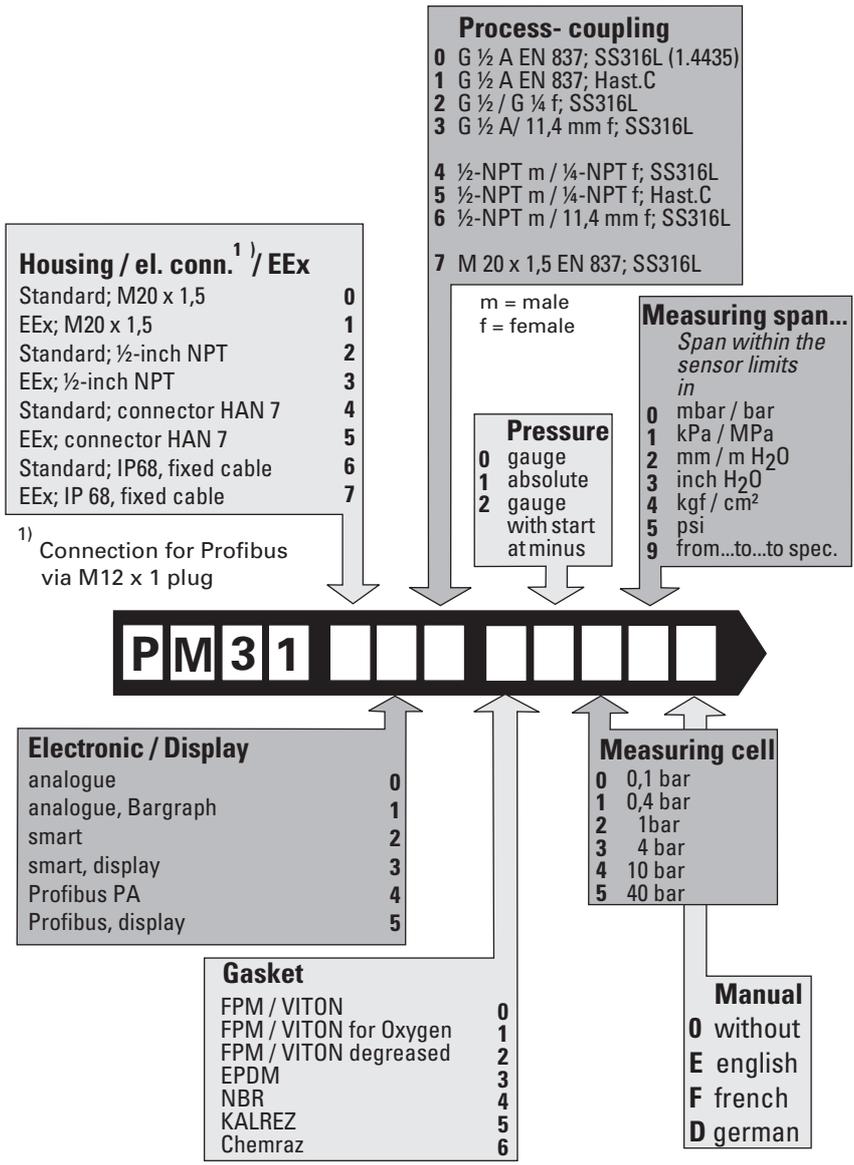


Fig.: 10 Wall mounting



**ORDERING STRUCTURE**



**Deutschland**

PMA Prozeß- und Maschinen- Automation GmbH  
Miramstrasse 87, D-34123 Kassel

Tel./Fax: (0561) 505 - 1307/-1710  
E-mail: export@pma-online.de  
Internet: http://www.pma-online.de

**Your local distributor**