### **AEG**



## THYRISTOR POWER CONTROLLER THYRO-A

#### **UNIVERSALLY APPLICABLE**

The thyristor power controllers of type Thyro-A, consisting of the series A and AX, are used in every field of modern process technology. This includes furnace building (industrial and diffusion furnaces, drying ovens) machine building (extrusion and plastic presses), the chemical industry (pipe-heating and pre-heating systems), the automobile industry (paint-drying facilities), printing machines (IR drying) and the packaging industry (shrink tunnels).

The Thyro-A units are electronic controllers with antiparallel thyristors for AC or 3-phase current. They are activated by a set-value signal and control or switch the electrical power for a consumer rapidly, reliably and free of contact. This takes place either in the Thyrotakt full oscillation cycle mode (i.e. complete mains cycles are either switched on or off), or in the Thyrovar phase-angle mode. The Thyro-A, series A contains the most important basic functions basic functions whereas the series AX offers additional possibilities of control as well as monitoring and signaling functions.

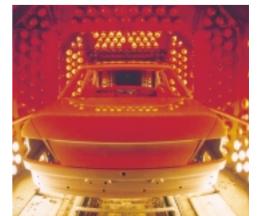
The following functions can be set by means of DIP-FIX switches and potentiometers: operating mode, load type, set-value input e.g. 0-20mA/0-5 V, control initiation "life zero" of the control characteristic line, control method, load monitoring.



- Thyristor power controller Thyro-A
- → Secure separation between control and power units VDE 0160
- → Connection to SELV circuit
- High efficiency
- → Wear-free operation
- Integrated semiconductor fuses
- → Thyristor power controller Thyro-A, series AX
- → Integrated load-circuit and self monitoring

- → Integrated soft start for operation with downstream transformer
- Central fault signal via faultsignaling relay and LED
- → Synchronization of several thyristor controllers possible in Thyrotakt mode
- → Quality standard to ISO 9001
- → C€-compliant





# THYRISTOR POWER CONTROLLER THYRO-A

#### **TECHNICAL DATA**

TYPE SERIES	1A A	2A A	1AX AX	2AX AX	3AX AX
Rated connected voltage	230 ; 400 ; 500 V; 450 V on request				
Type current 230; 400 V (A)	30; 45; 60; 100 130; 170; 280	30; 45; 60; 100 130; 170; 280	30; 50; 80; 110 130; 170; 280	30; 50; 80; 110 130; 170; 280	30; 50; 80; 110 170; 280
Type current 500 V (A)	40; 60; 100 130; 170; 280	40; 60; 100 130; 170; 280	40; 80; 110 130; 170; 280	40; 80; 110 130; 170; 280	40; 80; 110 170; 280
Circuit	single phase	3-ph. econ. circuit	single phase	3-ph. econ. circuit	3-phase
Operating mode	Thyrotakt Thyrovar	Thyrotakt -	Thyrotakt Thyrovar	Thyrotakt -	- Thyrovar
Control functions	voltage - -	voltage - -	U2 voltage I2 current P power	U2 voltage I2 current P power	U2 voltage I2 current P power
Load-circuit monitoring in Thyrotakt mode	-	-	under- or overcurrent	load asymmetry	-
Thyro-A monitoring	-	-	yes	yes	yes
Operation indication	-	-	via LED	via LED	via LED
Fault signal	-	-	via LED fault-signal relay	via LED fault-signal relay	via LED fault-signal relay
UL approval	UL file, E 135074	UL file, E 135074	-	-	-
Frequency	50; 60 Hz ± 3 Hz ± 15%				
Applicable for	ohmic load, transformer load				
Set-value input	0 – 20 mA; 0 – 5 V				
Control initiation "Life zero"	adjustable				
Operating-temperature range - to type current 170 A - to type current 280 A	-10° C to + 45° C -10° C to + 35° C	-10°C to + 45°C -10°C to + 35°C		-10°C to + 45°C -10°C to + 35°C	
Storage-temperature range	– 25°C to + 70°C				
Humidity class	DIN 40040 "F"				
Installation height	max. 1000 m amsl at nominal load				
Test voltage	to VDE 0160 table 6				
Conditions of use	fitted unit designed to VDE 0160 5.5.1.3				
Contamination category	2 to VDE 0106 part 100				
Overvoltage category	ÜIII to VDE 0110 part 1				
Safe isolation	VDE 0160 5.6				
Location of use	VDE 0875 part 3				
Design	VDE 0558 part 1				
Installation	vertical				
Size w x h x d (mm) 30 A; 40 A; 45 A; 50 A 60 A; 80 A; 100 A; 110 A 130 A; 170 A	70 x 173 x 135 85 x 173 x 170 125 x 320 x 227	140 x 173 x 135 170 x 173 x 170 250 x 320 x 227	70 x 223 x 135 85 x 223 x 170 125 x 320 x 227	140 x 223 x 135 170 x 223 x 170 250 x 320 x 227	210 x 223 x 135 255 x 223 x 170 431 x 320 x 280
280 A	125 x 370 x 227	250 x 393 x 227	125 x 370 x 227	250 x 393 x 227	431 x 320 x 280
Connections	from below				

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